



Co-funded by the Intelligent Energy Europe
Programme of the European Union

Deliverable 5.6

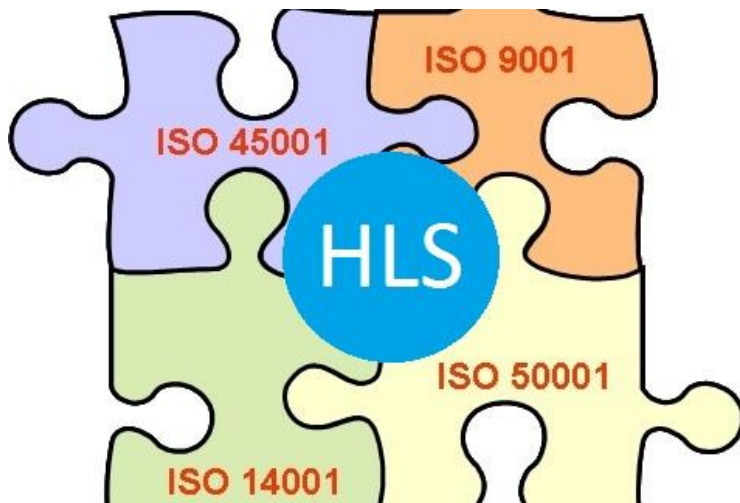
High Level structure (HLS)

EMSPI: Energy Management Standardization in Printing Industry

High Level structure (HLS)

In 2015 the significant revision of the ISO 9001 standard was realized. The new standard includes the new main HLS (High Level Structure). The HLS system makes it possible to integrate management systems and combine audits on the field of various management systems standards in a more easy way. The aim of the new standard is to create a stable basis for the next 10 years. The user of a management system has to have the possibility to enter all possible demands and requirements in an easy way and these demands must be easily verifiable in order to increase trust between the client (your customer) and supplier (your company).

The High Level Structure, which was adopted in 2012, has a number of core issues. These are basic requirements set for each management system. Important principle in this method is that this structure should be better fit to the current operating models of the organization, or how "good management" takes shape. The management must be integrated into normal business operations.



The management responsibility of this integration is specifically appointed to the new standard. In the core elements / High Level Structure (HLS), the following six essential issues of "good management" are to distinguish. These issues are the fixed parts of all management systems:

1. Leadership
2. Risk Management
3. Compliance management
4. Process management
5. Improve Management
6. Assurance and detection

Advantages of the new standard at a glance

- Integration of the different management system standards is much simpler; the structure and basic requirements are indeed the same.
- Certification can take place more efficiently and effectively by subject-specific additions to the core elements.
- The new standards make a better connection to the strategy and governance of organizations as possible and ensure good embedding in the 'normal' operations.
- Risk management, compliance management and process control are anchored in the new ISO standards. Context analysis provides external focus and leadership occupies a much more prominent place.